

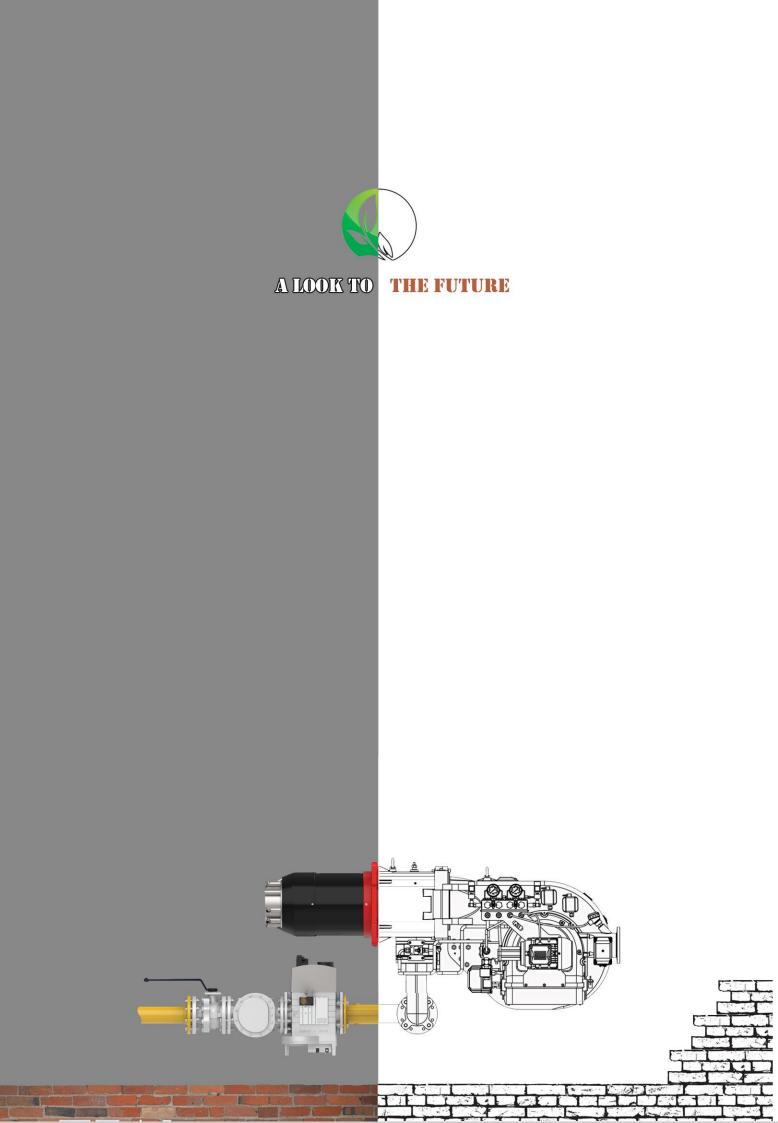
Last update: 18/12/2022

# Electronic modular mono-block Gas & Dual Fuel burner

from 160 to 17000 kW

www.packmangroup.com www.raadmanburner.com







# More than **48 Years of Reliability**

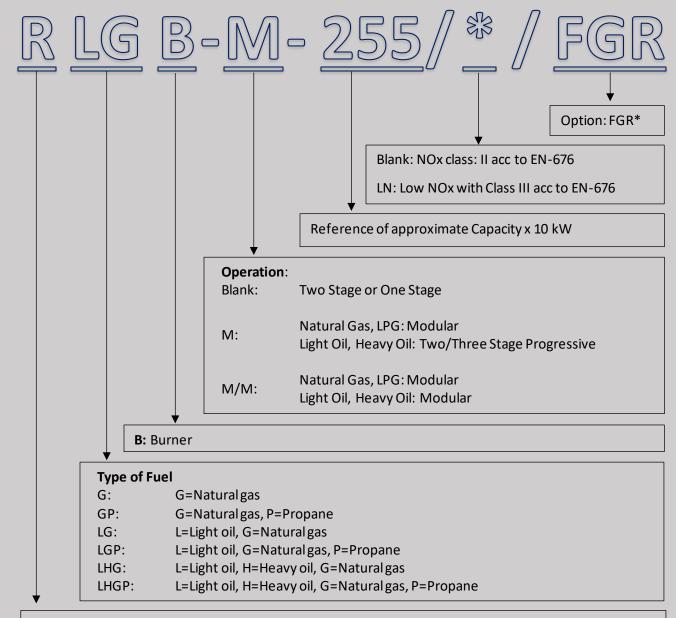
### History

The PACKMAN Company was established in February of 1975. This company started its official activity in the field of construction of High-Pressure Vessels such as Hot-Water Boilers, Steam Boilers, Pool Coil Tanks, Softeners and Heat Exchangers from 1984. As the first supplier of Hot water boilers with high quality and standard mark, PACKMAN has started exporting its products to countries such as Uzbekistan, United Arab Emirates and other countries in the region. Currently, PACKMAN honorfully is one of the largest producers of hot-water and steam boilers in the Middle East. After 40 years of experience in the field of heating industry, especially boilers and burners, this group started his activity on January 2011 in the area of burners with brand of raadman. The main objective of this group was improvement and development of industrial burners in order to produce high quality and highly efficient industrial burners with optimum operation in the Middle East. Based on technical knowledge and engineering design of industrial burners. By the efforts of engineers of R&D department, the burner's combustion improved significantly and as a consequence, the production of burners developed rapidly. Gas, Light oil (LFO), Heavy oil (HFO) and dual/triple fuel burners with different firing ranges were produced and tested successfully.

Nowadays, the burners of this company cover a firing range of 100 to 60000 kW. Multi stage, modular and Low NOx burners (generally lower than 80 mg/kWh and individually lower than 40 mg/kWh) are available for various domestic and industrial applications in the following classifications:

- 1- Multi stage burner (ECO Series), from 100 6200 kW
- 2- Mono block modular burners (MB series), from 160 17000 kW (The topic of this catalogue)
- 3- Dual block burners (DB-Series), form 1000 32000 kW
- 4- Premixed and post mixed burners (PE and PM Series): From 100 4000 kW
- 5- Water tube burners (WT series), From 3200-60000 kW





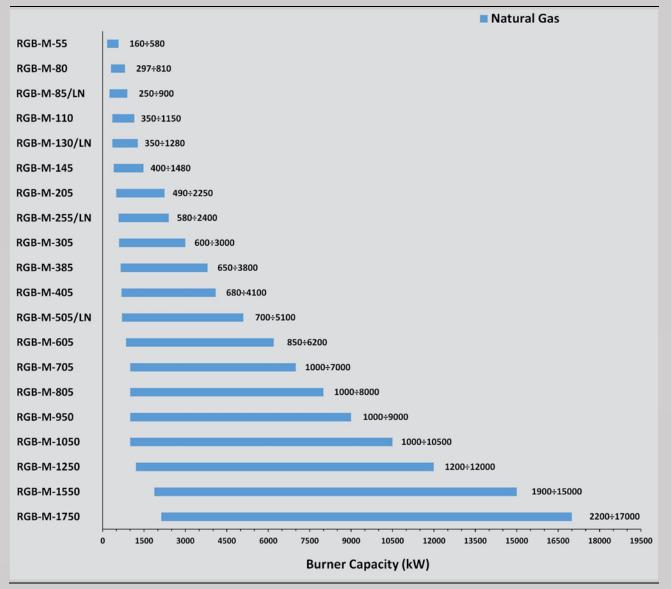
#### Product Family Name: RAADMAN

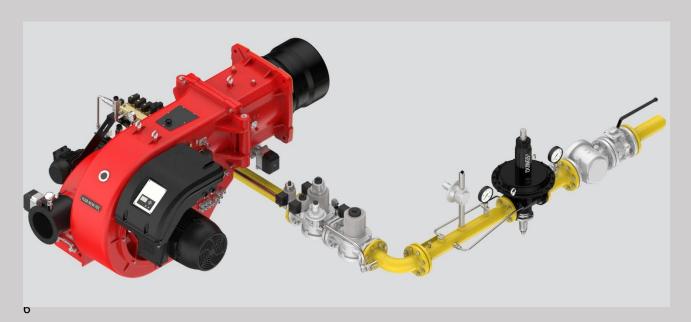
\*FGR=Flue Gas Recirculation



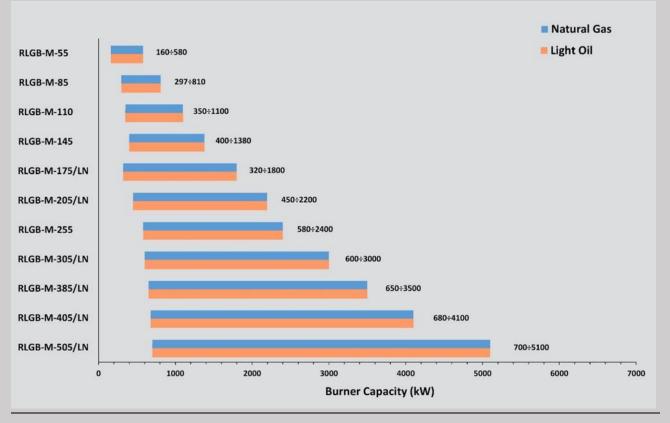
### **Firing ranges**

#### Gas burners (RGB-M series)

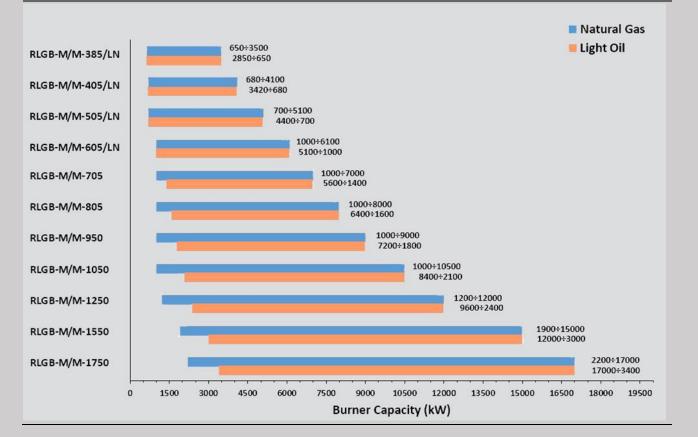




#### **Dual Fuel burners (RLGB-M Series)**



#### Dual Fuel burners (RLGB-M/M Series)



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## Classification of raadman Modular Burners

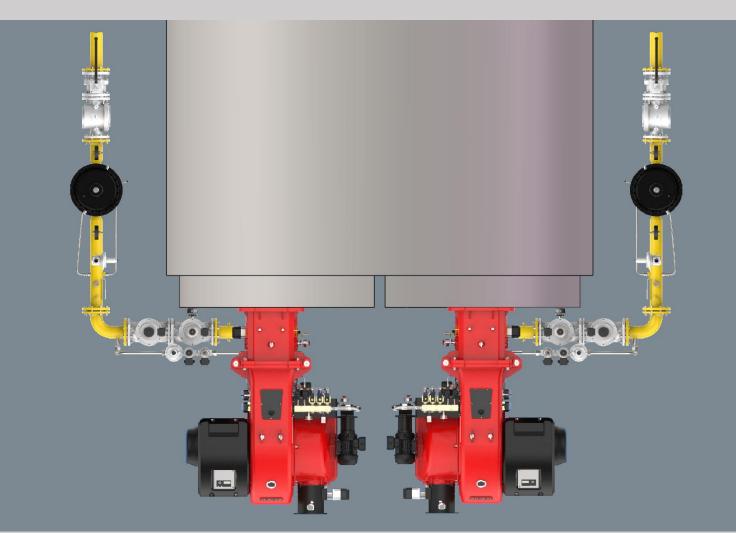
Gas burners (RGB-M Series)	P20
Modulating Gas Burners	
Low NOx Gas Burners	
Dual Fuel burners (RLGB-M Series)	P32
Modulating Dual Fuel Burners	
Low NOx Dual Fuel Burners	
Dual Fuel burners (RLGB-M/M Series)	P40
Full Modulating Dual Fuel Burners	
Low NOx Ful Modulating Dual Fuel Burners	

4019Z114Z3@8D812H7@1V460

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### **Technical and functional features**

- Highly efficient gas/oil burners for domestic and industrial application
- Compatible with all types of combustion chambers according to EN303 standard
- Designed for maximize efficiency and fuel cost savings
- Based on Iran national standard ISIRI-7595 and ISIRI 7594 (BS-EN676 and BS-EN267) for gas and oil fuel, respectively.
- Compact design with enclosed aluminum air housing
- High-quality with low-emissions combustion
- Sound proofing materials incorporated in the air suction circuit
- Full electronic modular operation with air/gas ratio control
- Ability of running with Variable Speed Drive (VSD) for reduction in noise level and increase the life expectancy of fan wheel motor.
- Ability of working with either of pressure based or Air/steam atomizers in dual fuel version.
- Ability of running with FGR technology for further reduction in NOx level (option)
- Light weight and optimized geometry
- Simple Installation, adjustment and maintenance





### **Electronic modular operation**

Fossil fuel burners are often used as the principal medium for delivering energy to industrial furnaces and Boilers. Increasing focus on reducing energy costs has led manufacturers to concentrate on new burner design techniques and important advances in efficiency gains have been made over the years. As one of the most effective strategies are burner management and control systems.

Fully modulating burners are designed to safely operate throughout its firing range from high fire to low fire. The most common turndown ratings in commercial boilers range from 1-3 up to 1-10. Turndown is how far the burner firing rate can be lowered and still effectively fire. High turndown is used to reduce the burner cycling and maintain a consistent temperature or pressure in the boiler. This is crucial if the boiler is used in an industrial process that requires a consistent temperature or pressure.

Each raadman burners with identification of -M- or -M/M- are equipped with an electronic microprocessor management panel, which controls the air damper servomotor as well as the fuel servomotors. Using electronic modulation, hysteresis is prevented by the precise control of the separated in independent servomotors and the software linked by can-BUS.

The high precision regulation is due to the absence of mechanical clearance normally found in mechanical regulation cams on traditional modulating burners. The LAMTEC Burner Tronic BT300 or Etamatic OEM or AUTOFLAME Mini MK8 as well as Siemens LMV2/3, LM51/52 as the most popular brands, are frequently used in raadman Modular burners. There burner Control Systems combines the benefits of an electronic fuel/air ratio controller with an electronic burner control unit. Up to five motorized actuators can be assigned to modulate air and fuel drives with the option of an additional module to add variable speed drive control for the combustion air fan.

Additional modules are available for field bus interfacing, load control and dual fuel operation.

These modular systems include many standard burner functions as standard; these include: integrated valve proving, ambient temperature compensation, flame monitoring and operating hours and system start-up counters. Oxygen trim, CO control, load control and dual fuel functionality are all available options that are used to further enhance system benefits, flexibility and efficiency. These controllers particularly suited for use on mono-bloc burners.

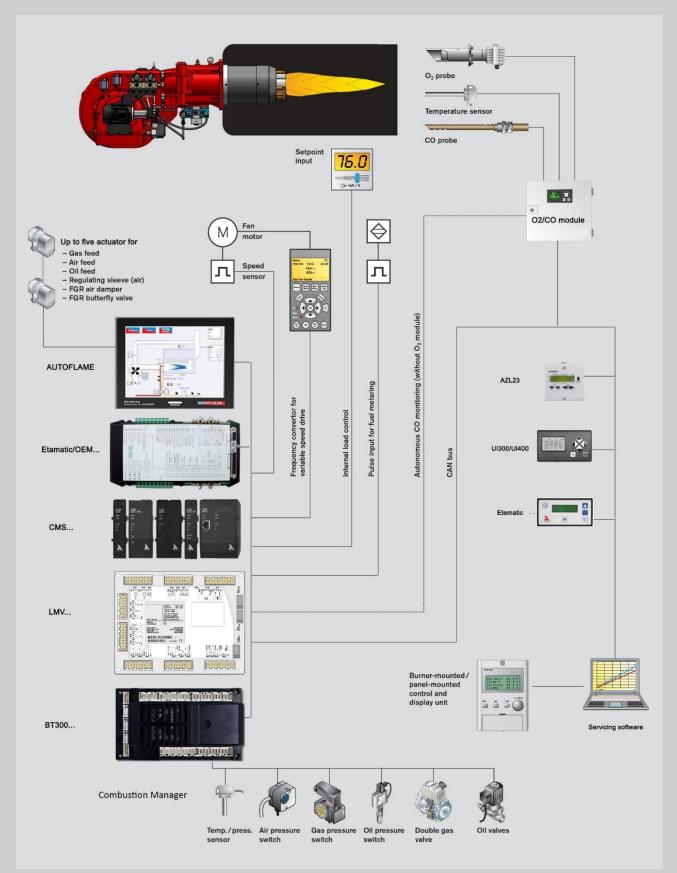
The fuel/air ratio curves and operating parameters are set and adjusted using either the UI300 HMI or AZL50 for LAMTEC and Siemens respectively or using their LSB Remote Software's. The fuel/air ratio can be optimized to compensate for combustion variables by implementing oxygen trim or CO control to ensure the burner operates to its maximum possible efficiency.

The burner and fuel/air ratio controller can be adjusted for a wide range of combustion tasks by setting parameters. In the case of BT300, Etamatic OEM, Mini MK8 or LMV2/3/5, oil and gas can be set to start with and without a pilot burner. The integrated valve proving system can be run before ignition or after the shutdown of the burner. In the case of operation with gas, starting without pre-purge is possible in accordance with BS-EN676 and BS-EN 267.

#### Key features and benefits include:

- Integrated linkage-less control, burner flame safeguard and modulation PID control
- Single or dual fuel (or multi fuel) application
- Controls up to 5 independent actuators for optimal efficiency in low NOx burner application.
- Integrated PID temperature/ pressure controller with auto tune for extremely accurate process control
- Variable Speed Drive control with actual RPM speed sensor provides reliable, efficient and safe control of the combustion air blower
- Optional O<sub>2</sub>-CO trim
- Integrated gas valve proving system that checks for leak on every burner cycle for increased safety.
- Up to 10 programmable points per fuel-air ratio curve for greater flexibility and tighter control
- 999 highly repeatable actuator position for precise control
- Digital positioning feedback from actuators ensure unmatched repeatability
- Independent ignition position
- Ability of being connected to building management system using different type of protocols
- World-wide approvals and technical supports

### **Burner management system overview**



### A look to the future

#### With Low-NOx burners

NOx gases play an important role in the formation of smog, producing the brown haze often observed over cities, particularly during the summer. When exposed to the UV rays in sunlight, NOx molecules break apart and form ozone (O3). The problem is made worse by the presence in the atmosphere of volatile organic compounds (VOC), which also interact with NOx to form dangerous molecules. Ozone at the ground level is a serious pollutant, unlike the protective ozone layer much higher up in the stratosphere.

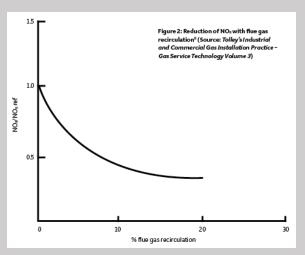
Nitrogen oxides form when oxygen and nitrogen from the air interact during a high-temperature combustion event. Heating industry and industrial burners, in particular, produce large amounts of nitrogen oxides.

The idea of Low NOx burners is control fuel and air mixing at each burner in order to create larger and more branched flames. Peak flame temperature is thereby reduced, and results in less NOx formation. The improved flame structure also reduces the amount of oxygen available in the hottest part of the flame thus improving burner efficiency.

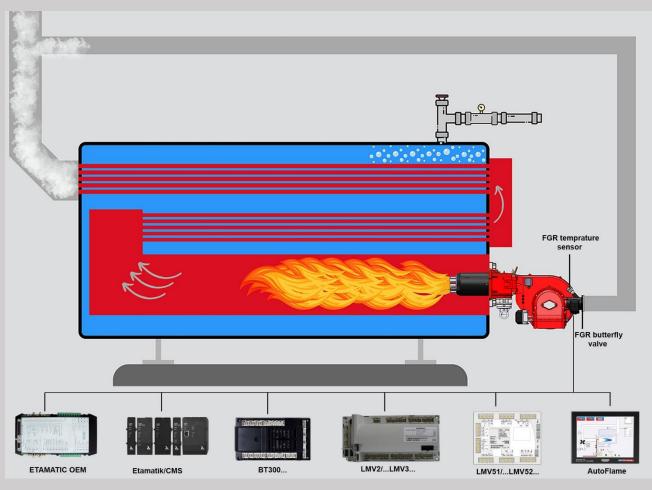
### **FGR technology**

Flue gas recirculation (FGR) can be a highly effective technique for lowering NOx emissions from burners, and it's relatively inexpensive to apply. Most of the early FGR work was done on boilers, and investigators found that recirculating up to 25% of the flue gases through the burner could lower NOx emissions to as little as 25% of their normal levels.

With FGR technology, consisting of a temperature sensor and flue gas damper with an actuator connected to a flange, a portion of the exhaust (flue) gas circulates back into the combustion zone to decrease the flame temperature and reduce the flame nitrogen-oxide (NOx).



When FGR is used, because of reduction in radiation heat transfer, boiler efficiency may decrease typically in the range of 0.25 percent to 1 percent, depending on the amount of FGR added. Plant experience shows that the combination of low NOx burners with re-burning using FGR system reduces the NOx level to approximately lower than 40 mg/kWh.

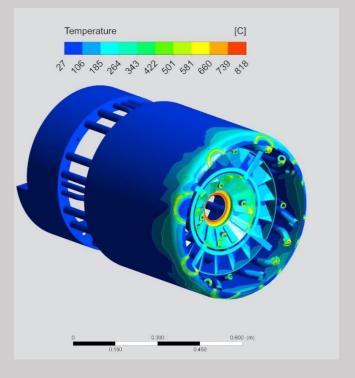




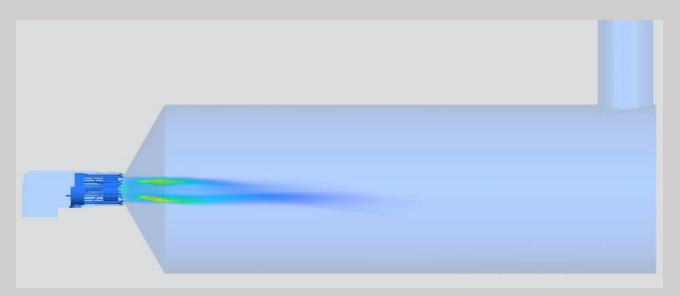
We are delighted to gratefully guarantee the best performance of our productions in order to meet our customer demands.

### **CFD experts in R&D department**

Industry relies on heat from the burners in all combustion systems. Optimizing burner performance is critical to complying with stringent emissions requirements and to improve industrial productivity. Engineers involved in designing and building advanced combustion equipment for the hydrocarbon process industries routinely use Advanced CFD to advance new burner technology. The science and technology of CFD has matured to the point where performance predictions are made with a degree of confidence from models covering a wide range of complex furnace, burner, and reactor geometries. While tremendous advances have been made in understanding the fundamentals of combustion, the remaining challenges are complex.



To make improvements, it is critical to understand the dynamics of the fuel fluid flow and the flame and its characteristics. Computational Fluid Dynamics offers a numerical modeling methodology that helps in this regard. Commercial CFD codes utilize a standard approach to simulate chemical kinetics, which approximate the consumption and production of chemical species. This causes the engineer to use simplifying assumptions about the chemistry considered in the simulation. CFD can help engineers to optimize flow through orifices, blades and swirlers to achieve a homogenous mixture of air and gas.

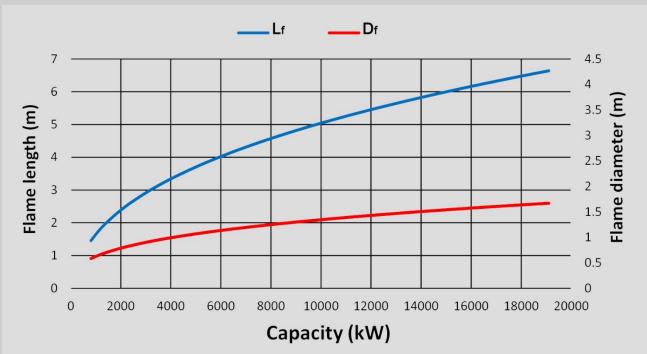


#### Ventilation system

The Fan blade design is the result of extensive research and analysis resulting in high-performing and efficient centrifugal fans. Our R&D team will make sure our fans will comply with all safety certifications at the design stage, to make sure the fans are stable, reliable, and safe.

Thanks to improved CFD simulations and FEM analysis, blade design is optimized from both a structural and aerodynamic point of view simultaneously, also helping to provide customized solutions for market requirements. Our team surveys cover complex step-by-step analysis of a centrifugal fan from its design to an advanced CFD & FEA simulation, including FSI and modal analysis.

### **Flame dimension**



The flame dimensions which play an effective role in the burner efficiency and influence their compatibility to the boiler combustion chamber geometry, are presented in the above diagram.

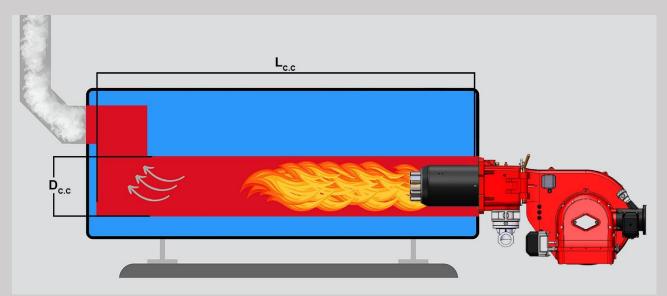
### Suggested combustion chamber dimensions

The raadman burners can be appropriately selected for all boilers which are designed

according to the BS-2790, BS-855, EN-303, BS-EN 12953-3. It is recommended that a flame fill 90% of combustion chambers at its maximum output.

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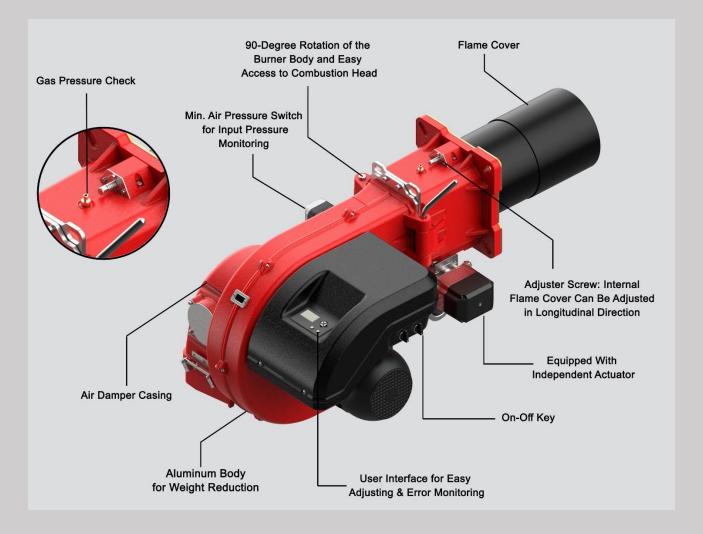
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# Gas burners (RGB-M Series)

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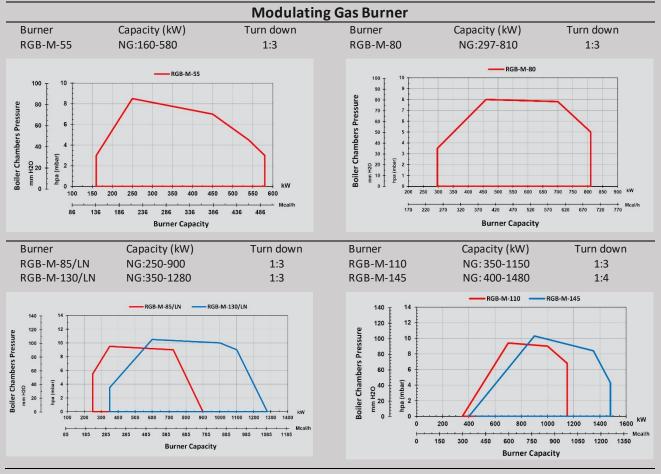
### Gas burners (RGB-M series)

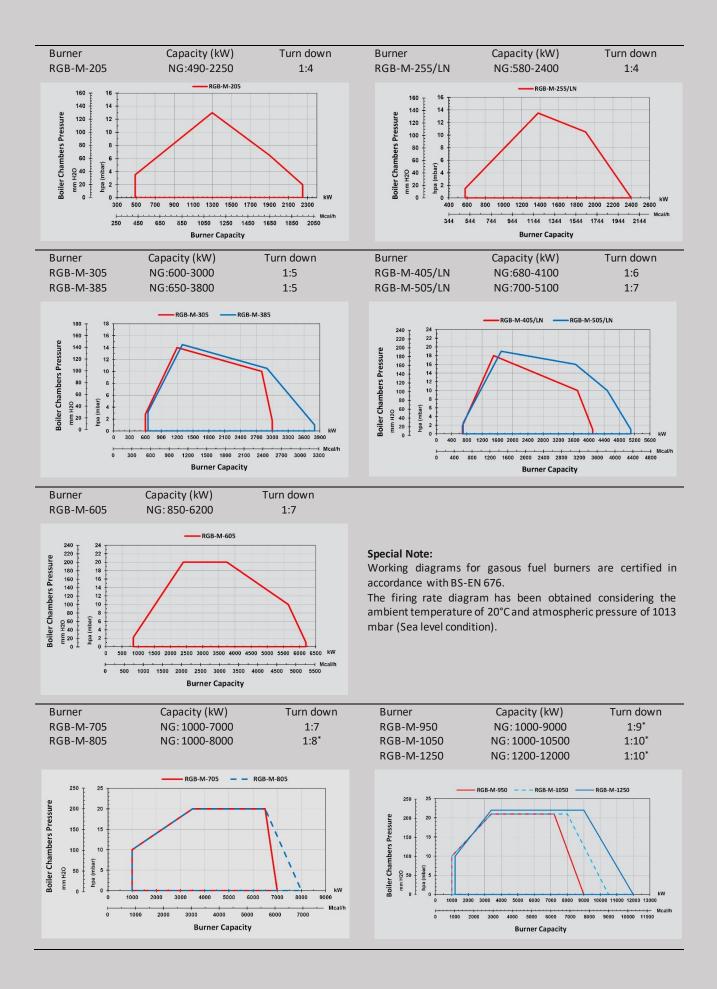
RGB-M Series or raadman Modular gas burners, covering a firing range from 160 to 17000 kW, are designed for a wide range of domestic and industrial applications. All raadman modular burners are equipped with LAMTEC or SIEMENS or AUTOFLAME electronic control system with capability of full air/gas ratio control throughout entire burner operating range. These burners have been tested and evaluated based on Iran national standard ISIRI-7595 (BS-EN 676). According to performed experiments, the values of CO even in low excess air operation is lower than 30 mg/kWh (In some cases, values close to zero have also been reported). The precise design of combustion head results a full gas-air mixture that guarantees high efficiency levels in all various applications. Burner superior design accompanied by high quality electronic devices have also resulted a further improvement in boiler's performance in order to decrease the fuel cost and emissions.



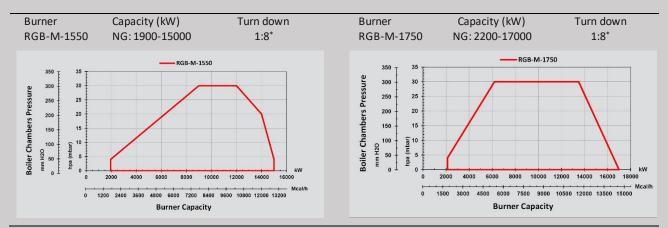


### Burner selection: capacity and working diagram

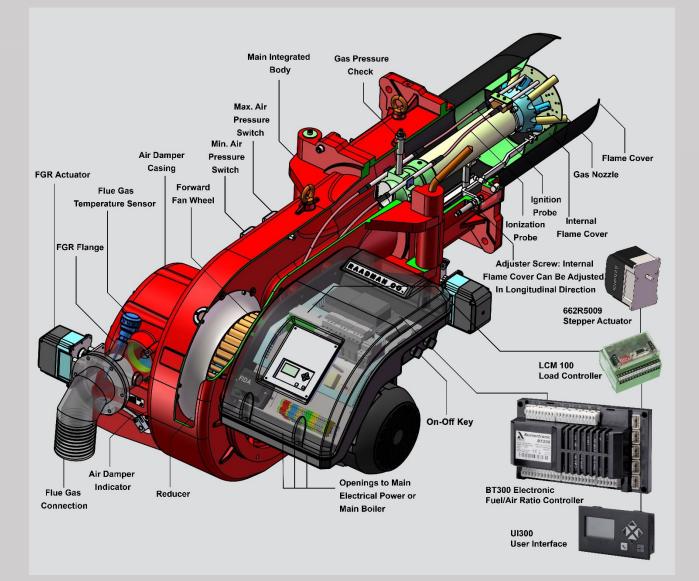




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\* Special note: Turn-down ratio higher than (1:8, 1:9, 1:10, etc.) are accessible for the burner with the head actuator. Otherwise, without a head actuator, the max turn-down ratio is 1:6.



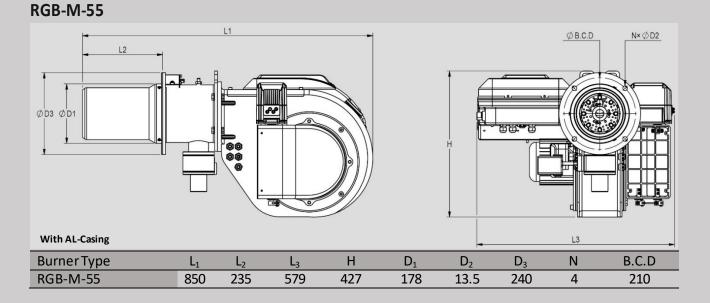
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### **Technical data RGB-M series**

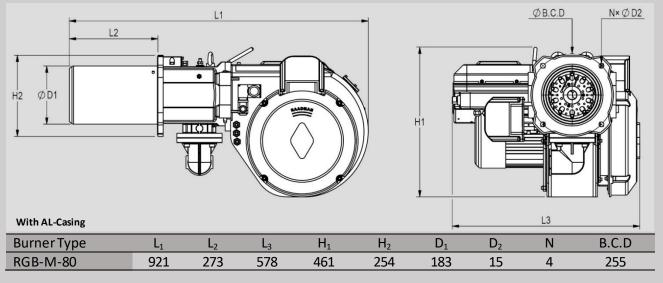
• N.G operation: Electronic Modular

	Power system	Power management system							
Burner	Motor(UN/DH/\//H7/rom)	Co	ontroller		Actuator (N.M)				
	Motor(kW/PH/V/HZ/rpm) -	Brand	Model	Air	Fuel	Head			
RGB-M-55	0.75/3/380-400/50/2840	LAMTEC	BT320	1.2	0.8				
RGB-M-80	1.1/3/380-400/50/2840	LAMTEC	BT320	1.2	1.2				
RGB-M-85/LN	1.5 /3 /380-400 /50 /2840 -	LAMTEC SIEMENS	BT320 LMV3	1.2	1.2				
RGB-M-110	1.5 /3 /380-400 /50 /2840	LAMTEC SIEMENS	BT320 LMV3	1.2	1.2				
RGB-M-130/LN	2.2 /3 /380-400 /50 /2840	LAMTEC	BT320 LMV3	3	1.2				
RGB-M-145	2.2 /3 /380-400 /50 /2840	LAMTEC	BT320 LMV3	3	1.2				
RGB-M-205	4 /3 /380-400 /50 /2840 -	LAMTEC	BT320 LMV3	3	1.2				
RGB-M-255/LN	5.5 /3 /380-400 /50 /2840 -	SIEMENS LAMTEC	BT320						
RGB-M-305	7.5 /3 /380-400 /50 /2900 -	SIEMENS LAMTEC	LMV3 BT320	3	1.2				
RGB-M-385	7.5 /3 /380-400 /50 /2900	SIEMENS	LMV3 BT320	3	1.2				
RGB-M-405/LN	11 /3 /380-400 /50 /2900	SIEMENS	LMV3 BT320	3 9	1.2 1.2				
RGB-M-505/LN	11 /3 /380-400 /50 /2900	SIEMENS	LMV3 BT320	10 9	1.2 1.2				
RGB-M-605	15 /3 /380-400 /50 /2900	SIEMENS LAMTEC	LMV3 BT320	10 9	1.2 1.2				
		SIEMENS LAMTEC	LMV3 BT320	10 9	1.2 3				
RGB-M-705	18.5 /3 /380-400 /50 /2840	SIEMENS LAMTEC	LMV 3 ETAMATIC-OEM	10 20	3 6				
RGB-M-805	18.5 /3 /380-400 /50 /2840	SIEMENS LAMTEC	LMV 5 ETAMATIC-OEM	20 20	3	20			
RGB-M-950	22 /3 /380-400 /50 /2840	SIEMENS	LMV5 ETAMATIC-OEM	20 20	3	20			
RGB-M-1050	22/3/380-400/50/2840 -	SIEMENS	LMV 5	20	3	20			
RGB-M-1250	30/3/380-400/50/2840	LAMTEC	ETAMATIC-OEM LMV 5	20 20	6 3	20			
RGB-M-1550	45/3/380-400/50/2900 -	LAMTEC SIEMENS	ETAMATIC-OEM LMV 5	20 20	6 3	30 37			
RGB-M-1750	45/3/380-400/50/2900 -	LAMTEC SIEMENS	ETAMATIC-OEM LMV 5	20 20	6 3	30 37			

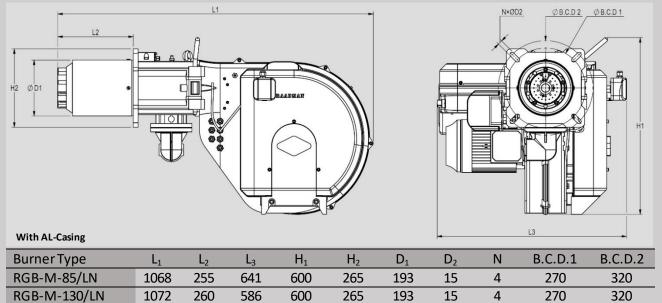
### **General dimension of RGB-M series**



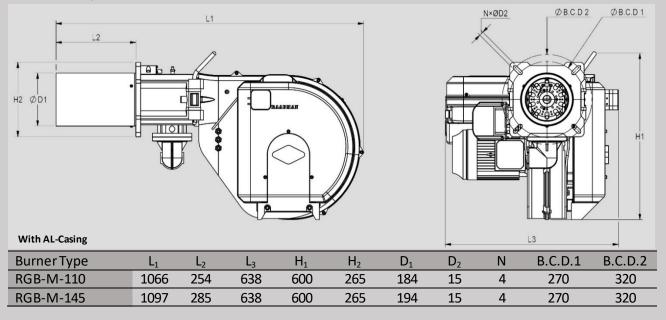
**RGB-M-80** 



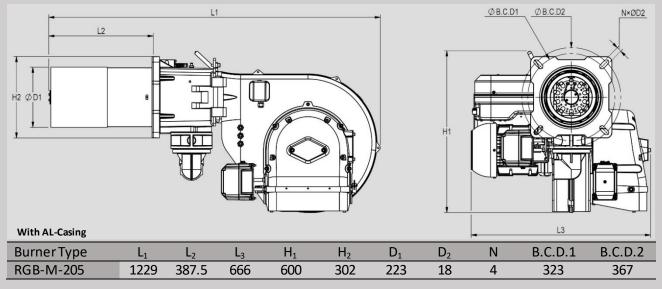
### RGB-M-85/LN, RGB-M-130/LN



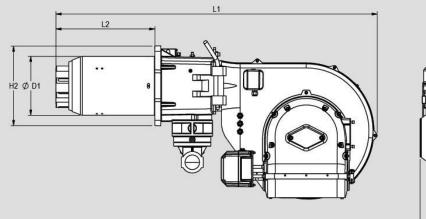
#### RGB-M-110, RGB-M-145

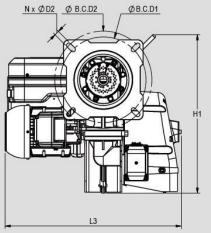


#### **RGB-M-205**



#### RGB-M-255/LN



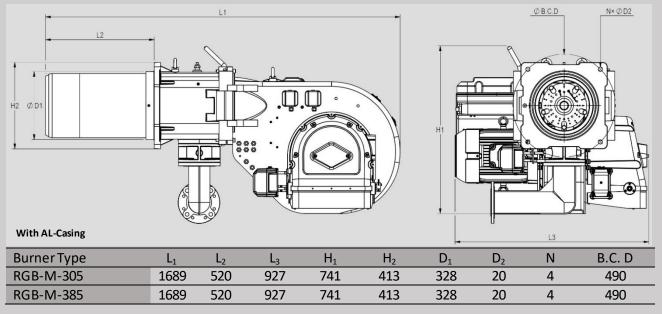


#### With AL-Casing

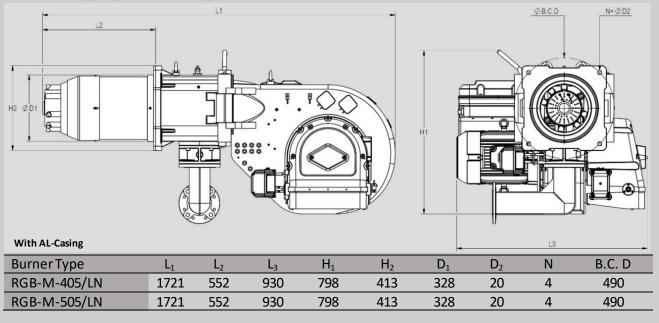
Burner Type	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	H <sub>1</sub>	H <sub>2</sub>	$D_1$	D <sub>2</sub>	Ν	B.C.D.1	B.C.D.2
RGB-M-255/LN	1214	374	762	600	302	226	18	4	323	368



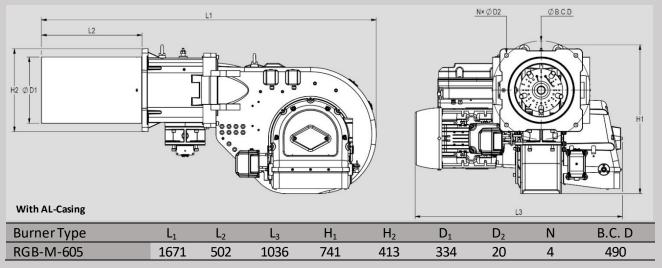
#### RGB-M-305, RGB-M-385



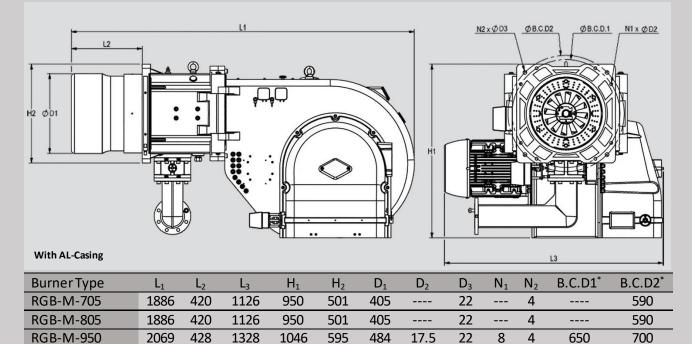
#### RGB-M-405/LN, RGB-M-505/LN



#### **RGB-M-605**



### RGB-M-705, RGB-M-805, RGB-M-950, RGB-M-1050, RGB-M-1250



RGB-M-1050

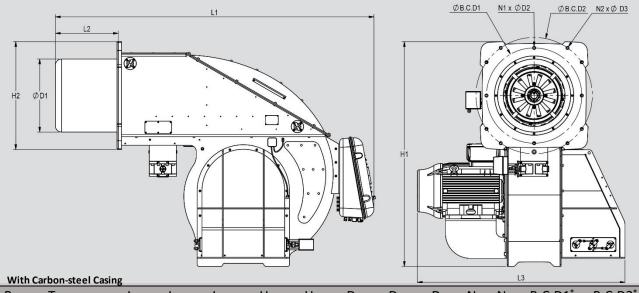
RGB-M-1250

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### RGB-M-705, RGB-M-805, RGB-M-950, RGB-M-1050, RGB-M-1250, RGB-M-1550,

RGB-M-1750



Burner Type	L1	$L_2$	$L_3$	H <sub>1</sub>	H <sub>2</sub>	$D_1$	$D_2$	$D_3$	$N_1$	$N_2$	$B.C.D1^*$	B.C.D2*
RGB-M-705	2122	363	1123	960	501	405		22		4		590
RGB-M-805	2122	363	1123	960	501	405		22		4		590
RGB-M-950	2060	428	1300	1046	613	484	17.5	22	8	4	650	700
RGB-M-1050	2060	428	1300	1046	613	484	17.5	22	8	4	650	700
RGB-M-1250	2008	367	1313	1046	595	490	17.5	22	8	4	650	700
RGB-M-1550	2573	508	1677	1817	872	590	17	17	4	8	770	940.5
RGB-M-1750	2573	508	1677	1817	872	590	17	17	4	8	770	940.5

#### \* Note:

For the hole patterns of the burner flange, kindly refer to the burner technical proposals while placing an order.

## **Dual Fuel burners (RLGB-M Series)**

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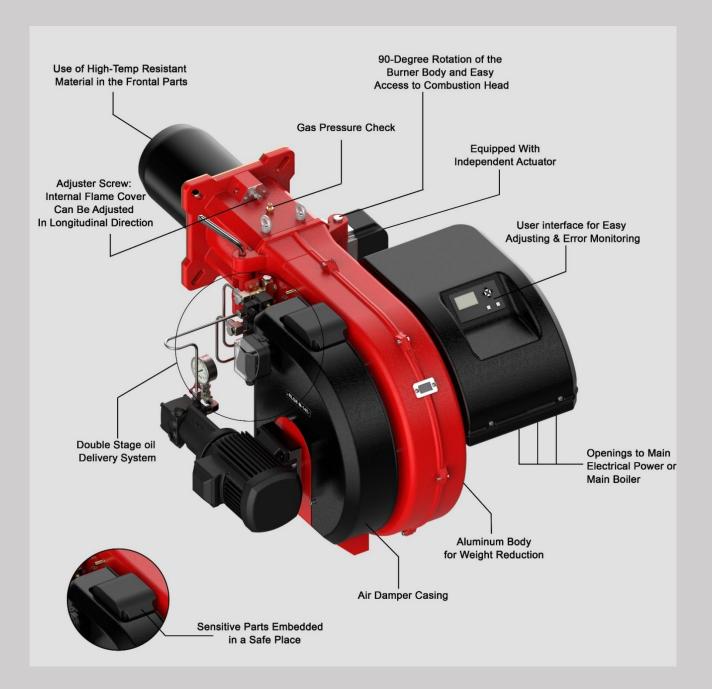
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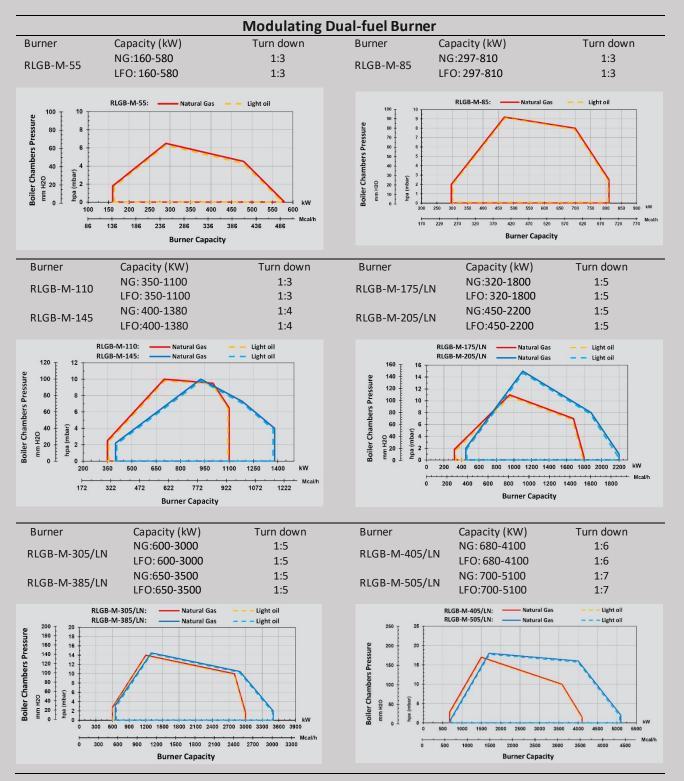
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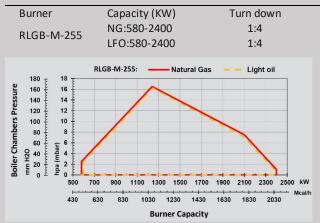
### Dual Fuel burners (RLGB-M series)

RLGB-M Series or raadman Modulating dual fuel burners, covering a firing range from 700 to 17000 kW, are designed for a wide range of domestic and industrial applications. These burners have been tested and evaluated based on Iran national standard ISIRI-7595 (BS-EN 676) and ISIRI-7594 (BS-EN 267) for gas and oil operation respectively. According to performed experiments, the values of CO during low excess air operation is lower than 30 mg/kWh (in some cased very close to Zero). The precise design of their combustion head results a full gas-air mixture that guarantees high efficiency levels in all various applications. These burners are equipped with LAMTEC and SIEMENS control system with capability of full air/gas ratio control throughout entire burner operating range as well as devices of well-known European companies such as Dungs, Kromschroder and Suntec. Burner superior design accompanied by high quality electronic devices have also resulted a further improvement in boiler's performance in order to decrease fuel cost and emissions.



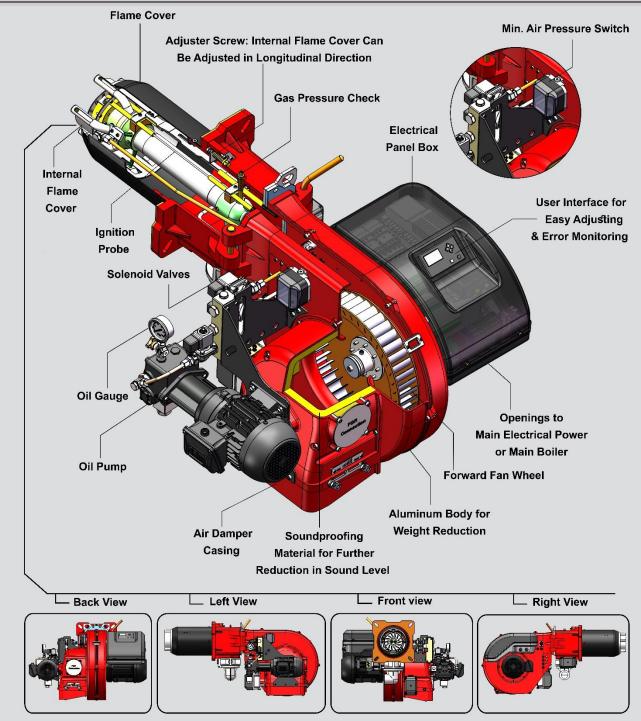


### Burner selection: capacity and working diagram



The working diagrams for natural gas and light fuel oil are certified in accordance with BS-EN 676 and BS-EN 267 respectively.

The firing rate diagram has been obtained considering the ambient temperature of 20°C and atmospheric pressure of 1013 mbar (Sea level condition).



### **Technical data RLGB-M series**

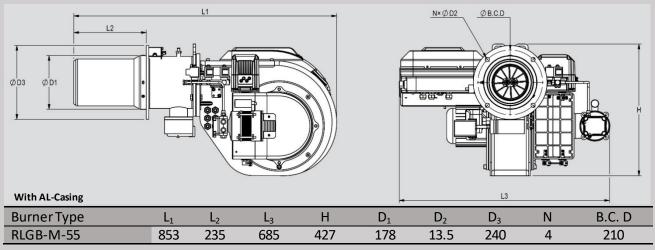
- N.G operation: Electronic Modular
- LFO operation: II or III Stage

	Power system		Power mar	agement sy	stem		
Burner		Contr	oller	A	Actuator(N.M)		
burner	Motor(kW/PH/V/HZ/rpm) -	Brand	Model	Air	Fuel	Head	
RLGB-M-55	0.75 /3 /380-400 /50 /2840	LAMTEC	BT340	1.2	0.8		
RLGB-M-85	1.1 /3 /380-400 /50 /2840	LAMTEC	BT340	1.2	1.2		
		LAMTEC	BT340				
RLGB-M-110	1.5 /3 /380-400 /50 /2840	SIEMENS	LMV2	1.2	1.2		
		LAMTEC	BT340	_			
RLGB-M-145	2.2 /3 /380-400 /50 /2840	SIEMENS	LMV2	3	1.2		
	4 /3 /380-400 /50 /2840	LAMTEC	BT340		1.2		
RLGB-M-175/LN		SIEMENS	LMV2	3			
RLGB-M-205/LN	5.5 /3 /380-400 /50 /2840	LAMTEC	BT340		1.2		
REGD-IVI-203/EN		SIEMENS	LMV2	3			
RLGB-M-255		LAMTEC	BT340	2	1.2		
	5.5 /3 /380-400 /50 /2840	SIEMENS	LMV2	3			
RLGB-M-305/LN	7 5 12 12 22 422 152 122 42	LAMTEC	BT340	2	1.2		
REOD-INI-303/EN	7.5 /3 /380-400 /50 /2940	SIEMENS	LMV2	3			
RLGB-M-385/LN	7 5 12 1222 422 152 12242 5	LAMTEC	BT340	2			
REOD-INI-363/EN	7.5 /3 /380-400 /50 /2940	SIEMENS	LMV2	3	1.2		
RLGB-M-405/LN		LAMTEC	BT340	9		_	
REOD-IVI-403/EN	11 /3 /380-400 /50 /2940	SIEMENS	LMV2	10	- 1.2		
RLGB-M-505/LN	11 /3 /380-400 /50 /2940 -	LAMTEC	BT340	9	- 1.2		
		SIEMENS	LMV2	10	1.2		

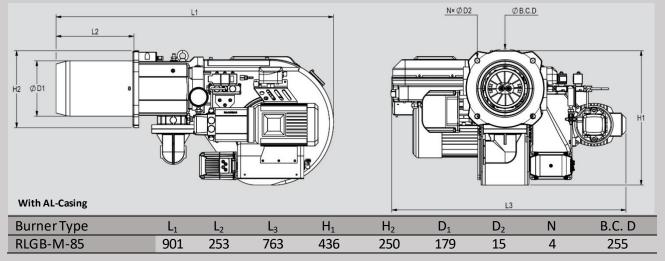
812H7@1V46631

### **General dimension of RLGB-M series**

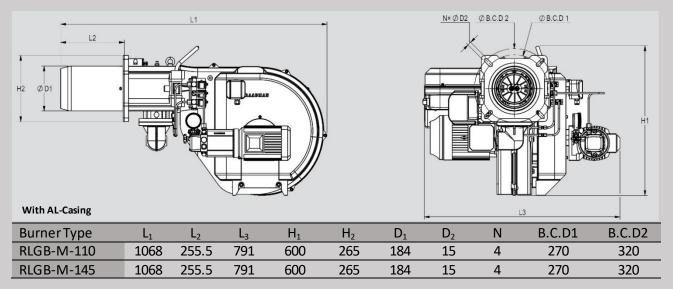
#### RLGB-M-55



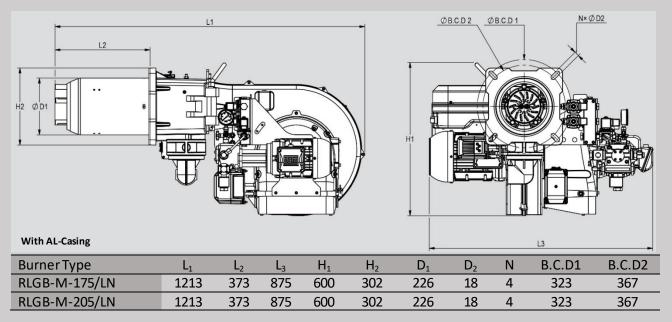
#### RLGB-M-85



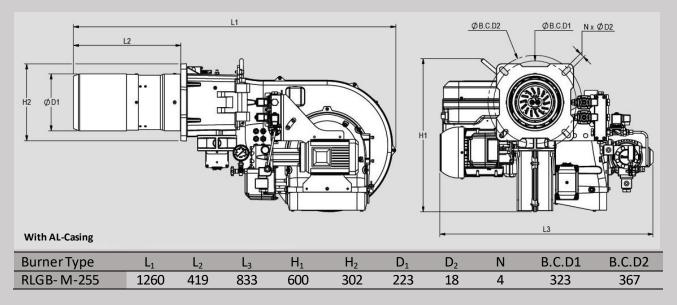
#### RLGB-M-110, RLGB-M-145



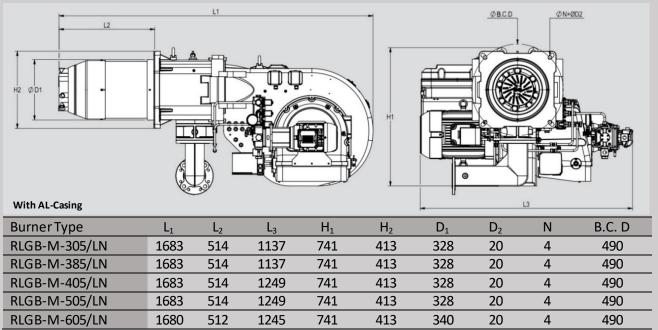
#### RLGB-M-175/LN, RLGB-M-205/LN



#### RLGB-M-255



RLGB-M-305/LN, RLGB-M-385/LN, RLGB-M-405/LN, RLGB-M-505/LN, RLGB-M-605/LN



**Dual Fuel burners (RLGB-M/M Series)** 

500

raadman

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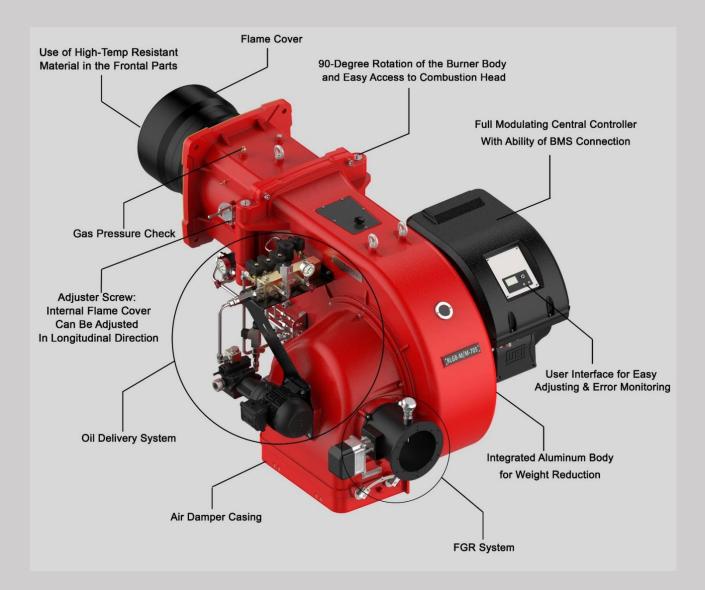
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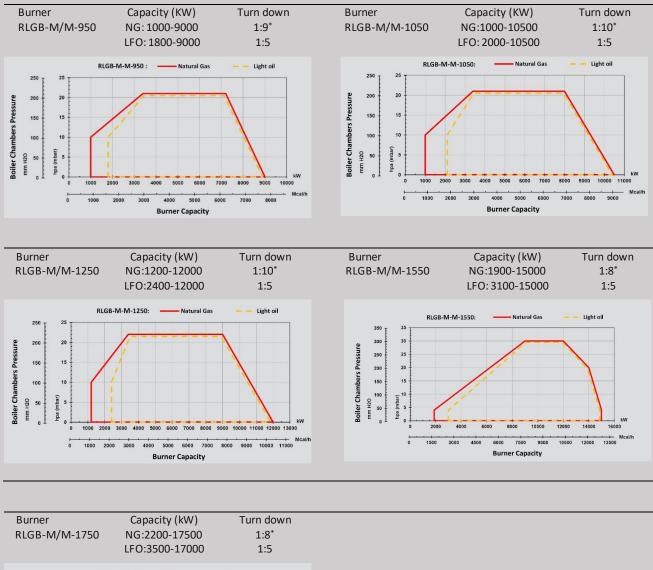
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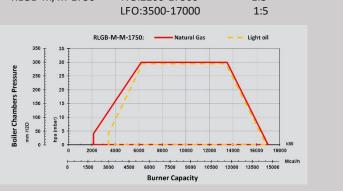
## Dual Fuel burners (RLGB-M/M series)











\* Special note: Turn-down ratio higher than (1:8, 1:9, 1:10, etc.) are accessible for the burner with the head actuator. Otherwise, without a head actuator, the maximum turn-down ratio is 1:6.

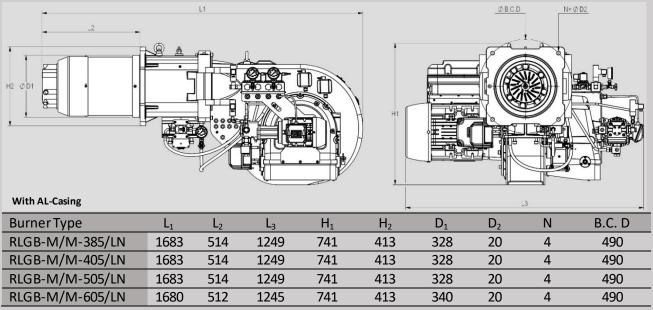
# Technical data RLGB-M/M series

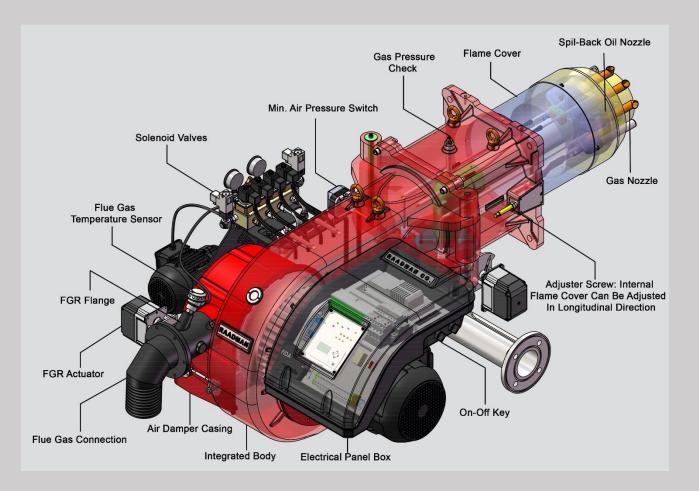
- N.G operation: Electronic Modular
- LFO operation: Electronic Modular

	Power system	Power management system						
Burner		С	ontroller	Actuator (N.M)				
	Motor(kW/PH/V/HZ/rpm)	Brand	Name	Air	Fuel	Head		
	7.5 /3 /380-400 /50 /2840	LAMTEC	BT340	3	3			
RLGB-M/M-385/LN	7.5757580-40075072840	SIEMENS	LMV2	5				
	11 /3 /380-400 /50 /2840	LAMTEC	BT340	9	- 3			
RLGB-M/M-405/LN	11/3/380-400/30/2840	SIEMENS	LMV2	10				
	11 /3 /380-400 /50 /2840	LAMTEC	BT340	9	- 3			
RLGB-M/M-505/LN	11737380-40075072840	SIEMENS	LMV2	10				
	15 /3 /380-400 /50 /2840	LAMTEC	BT340	9	- 3			
RLGB-M/M-605/LN	13/3/380-400/30/2840	SIEMENS	LMV2	10				
	18.5/3 /380-400 /50 /2840	LAMTEC	BT340	9	- 3			
RLGB-M/M-705		SIEMENS	LMV2	10				
	18.5/3 /380-400 /50 /2840	LAMTEC	ETAMATIC-OEM	20	6	- 20		
RLGB-M/M-805	10.5/5/500 400/50/2040	SIEMENS	LMV5	20	3			
RLGB-M/M-950	22/3/380-400/50/2840	LAMTEC	ETAMATIC-OEM	20	6	- 20		
KLGB-IVI/IVI-950	22,0,000 100,00,2010	SIEMENS	LMV5	20	3			
	22/3/380-400/50/2840	LAMTEC	ETAMATIC-OEM	20	6	- 20		
RLGB-M/M-1050	22,0,000 100,00,2010	SIEMENS	LMV5	20	20			
	30/3/380-400/50/2840	LAMTEC	ETAMATIC-OEM	20	6	- 20		
RLGB-M/M-1250	30,3,300 100,30,2010	SIEMENS	LMV5	20	20			
RLGB-M/M-1550	45/3 /380-400 /50 /2900	LAMTEC	ETAMATIC-OEM	20	6	30		
	-5/5/500 +00/50/2500	SIEMENS	LMV5	20	20	37		
	45/3 /380-400 /50 /2900	LAMTEC	ETAMATIC-OEM	20	6	30		
RLGB-M/M-1750	.5/5/300 400/30/2300	SIEMENS	LMV5	20	20	37		

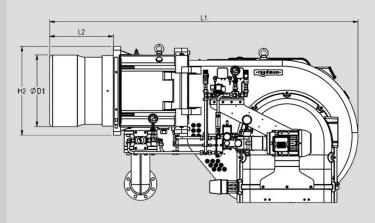
### General dimension of RLGB-M/M series

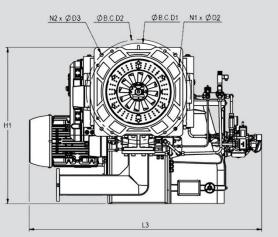
#### RLGB-M/M-385/LN, RLGB-M/M-405/LN, RLGB-M/M-505/LN, RLGB-M/M-605/LN





#### RLGB-M/M-705, RLGB-M/M-805, RLGB-M/M-950, RLGB-M/M-1050, RLGB-M/M-1250



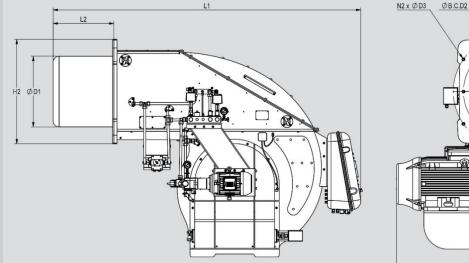


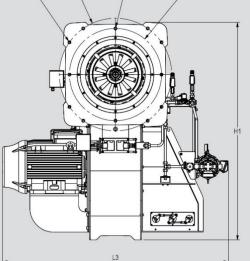
With AL-Casing

Burner Type	L <sub>1</sub>	L <sub>2</sub>	L <sub>3</sub>	H <sub>1</sub>	H <sub>2</sub>	$D_1$	D <sub>2</sub>	D <sub>3</sub>	$N_1$	$N_2$	B.C.D1*	B.C.D2*
RLGB-M/M-705	1886	415	1415	955	502	405		22		4		590
RLGB-M/M-805	1886	415	1415	955	502	405		22		4		590
RLGB-M/M-950	2069	428	1559	1046	595	484	17.5	22	8	4	650	700
RLGB-M/M-1050	2069	428	1559	1046	595	484	17.5	22	8	4	650	700
RLGB-M/M-1250	2008	366	1644	1046	595	480	17.5	22	8	4	650	700

RLGB-M/M-705, RLGB-M/M-805, RLGB-M/M-950, RLGB-M/M-1050, RLGB-M/M-1250

#### RLGB-M/M-1550, RLGB-M/M-1750





N1 x Ø D2

ØB.C.D1

#### With Carbon-Steel Casing B.C.D2\* **Burner** Type $L_1$ $L_2$ $L_3$ $H_1$ $H_2$ $\mathsf{D}_1$ $D_2$ $D_3$ $N_1$ $N_2$ B.C.D1 RLGB-M/M-705 ------RLGB-M/M-805 -----------RLGB-M/M-950 17.5 RLGB-M/M-1050 17.5 RLGB-M/M-1250 17.5 RLGB-M/M-1550 940.5 RLGB-M/M-1750 940.5

\* Note: For the hole patterns of the burner flange, kindly refer to the burner technical proposals while placing an order.



### Gas train components

Ball valve: To isolate the system from any other train in boiler room (Excluded from the burner gas train)

**Filter:** To protect rest of the system from any debris or dust that may be carried with gas stream. Debris may for example consist of parts accidently left in the pipe during construction.

**Regulator:** To keep the input pressure of a fluid to a desired value at its output. Based on the input pressure of the gas line, they are divided in two categories: Low pressure regulator, High pressure regulator.

**Safety Valve:** Single-stage solenoid valve, normally when closed, fast opening, fast closing, manual limitation of flowing gas volume by adjusting main volume.

**Main valve:** Single-stage solenoid valve, normally when closed, slow opening, fast closing. Opening time adjustment with fast stroke range, Main volume adjustment.

Based on ISIR-7595 and ISIRI-7594 (BS-EN 676 and BS-EN 267), any burners higher than 70 Kw must include two gas valves for further safety operation.

#### Gas train selection

# High-pressure gas supply, standard version Used when:

Input pressure is between 500 mbar and 4 bar. The total pressure loss in gas valves, Butterfly valve and combustion chamber resistance does not exceed 200 mbar.

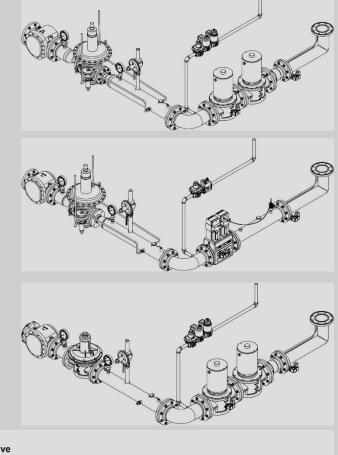
# High-pressure gas supply, Multi bloc version Used when:

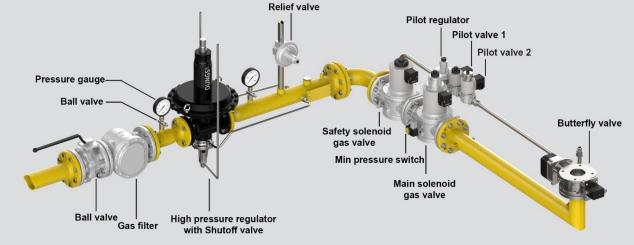
Input pressure is between 500 mbar and 4 bar. The total pressure loss in gas valves, Butterfly valve and combustion chamber resistance does not exceed 550 mbar.

#### Low-pressure gas supply

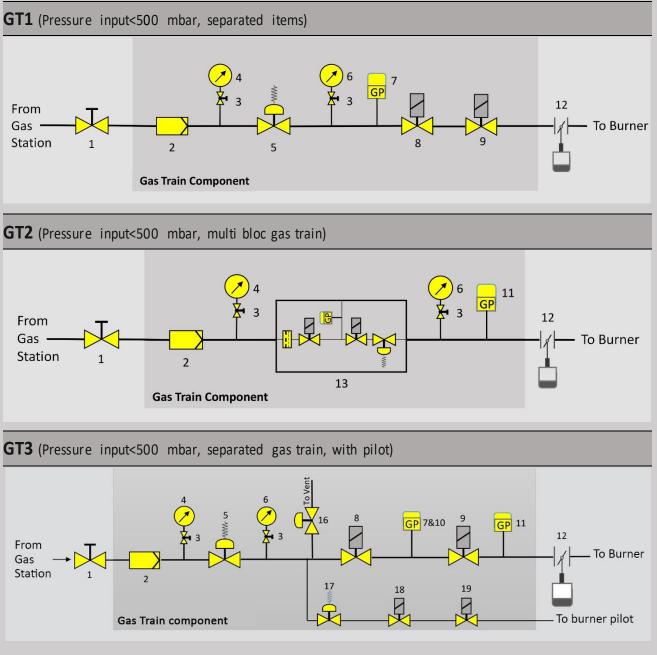
Input pressure is < 500 bar

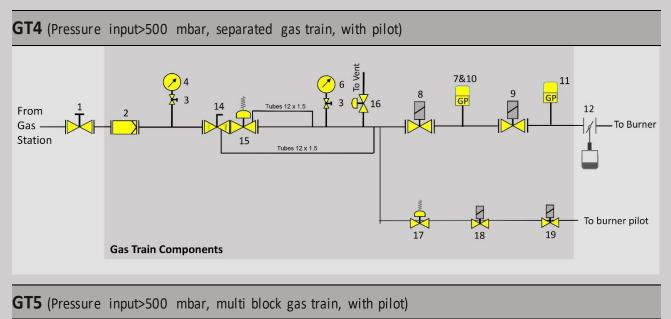
The total pressure loss in gas valves, Butterfly valve and combustion chamber resistance does not exceed 200 mbar.

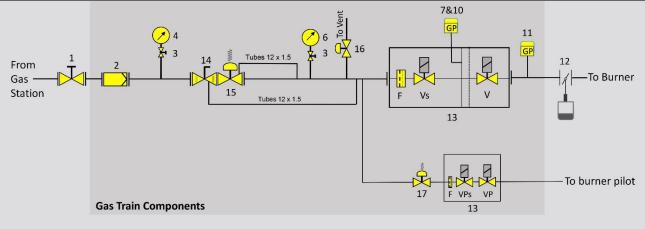




### Gas train diagram







- 1: Ball valve
- 2: Gas filter
- 3: Push button valve
- 4: Pressure Gauge
- 5: Pressure regulator (Low-
- pressure)
- 6: Pressure Gauge
- 7: Min gas pressure switch

- 8: Safety gas valve
- 9: Main gas valve
- 10: Leak Test gas pressure switch
- 11: Max gas pressure switch
- 12: Butterfly valve
- 13: Multi-Block Solenoid Valve
- 14: Shut-off valve

- 15: High pressure regulator
- 16: Relief valve
- 17: Pilot regulator
- 18: Pilot valve 1
- 19: Pilot valve 2

# Gas train size

RGB-M Series						
Burner	Gas model	Gas train size	Main Solenoid valve size	ΔP B. V	ΔP C.H <sup>*</sup> (mbar)	
RGB-M-55 —	GT-1	Rp 1 ½	Rp 1 ½	2	7.2	
	GT-2	Rp 1 ½	Rp 1 ½	۷.	7.2	
RGB-M-80 -	GT-1	Rp 1 ½	Rp 1 ½	2	10.3	
	GT-2	Rp 1 ½	Rp 1 ½	2	10.5	
RGB-M-85/LN	GT-1	Rp 1 ½	Rp 1 ½	2	11.7	
	GT-2	Rp 1 ½	Rp 1 ½	2	11./	
RGB-M-110	GT-1	Rp 2	Rp 2	2	9	
NGD-IVI-110	GT-2	Rp 2	Rp 2	Z	9	
RGB-M-130/LN	GT-1	Rp 2	Rp 2	2	22 E	
KGD-IVI-150/LIN	GT-2	Rp 2	Rp 2	Z	22.5	
RGB-M-145	GT-1	Rp 2	Rp 2	2	8.6	
NGD-WI-145	GT-2	Rp 2	Rp 2	2	8.6	
RGB-M-205	GT-1	Rp 2	Rp 2	3	145	
KGD-IVI-205	GT-2	Rp 2	Rp 2	5	14.5	
RGB-M-255/LN	GT-1	DN65	DN65	3	24.9	
KGD-IVI-255/LIN	GT-2	Rp 2	Rp 2	5		
	GT-1	DN65	DN65	Δ	20.6	
RGB-M-305	GT-2	Rp 2	Rp 2	4		
RGB-M-385 -	GT-1	DN80	DN80	1	31.7	
	GT-2	DN65	DN65	4		
	GT-1	DN80	DN80		47	
RGB-M-405/LN	GT-2	DN65	DN65	4		
	GT-1	DN80	DN80		56	
RGB-M-505/LN -	GT-2	DN65	DN65	4		
	GT-1	DN80	DN80		62.8	
RGB-M-605	GT-2	DN65	DN65	4		
DOD NA 705	GT-3	DN100	DN100		20	
RGB-M-705	GT-4	DN80	DN80	4	80	
	GT-3	DN100	DN100	_	72	
RGB-M-805 -	GT-4	DN80	DN80	5		
	GT-3	DN100	DN100	_		
RGB-M-950	GT-4	DN80	DN80	5	76	
RGB-M-1050 -	GT-3	DN100	DN100	_	100	
	GT-4	DN80	DN80	5		
RGB-M-1250 -	GT-4	DN100	DN100	_		
	GT-5	DN100	DN100	5	126	
RGB-M-1550 -	GT-4	DN100	DN100			
	GT-5	DN100	DN100	7	110	
	GT-4	DN100	DN100			
RGB-M-1750 —	GT-5	DN100	DN100	7	120	

<b>RLGB-M Series</b>						
Burner	Gas model	Gas train size	Main Solenoid valve size	ΔP B. V	ΔP C.H <sup>*</sup> (mbar)	
RLGB-M-55	GT-1	Rp 1 ½	Rp 1 ½	- 2	14	
REOD-IVI-55	GT-2	Rp 1 ½	Rp 1 ½	2		
RLGB-M-85	GT-1	Rp 1 ½	Rp 1 ½	- 2	6.2	
NLGD-IVI-05	GT-2	Rp 1 ½	Rp 1 ½	Z	0.2	
RLGB-M-110	GT-1	Rp 2	Rp 2	- 2	9	
KLGD-IVI-110	GT-2	Rp 2	Rp 2	Z	9	
RLGB-M-145	GT-1	Rp 2	Rp 2	- 2	13	
KLGB-IVI-145	GT-2	Rp 2	Rp 2	- Z		
RLGB-M-175/LN	GT-1	Rp 2	Rp 2	- 3	17	
	GT-2	Rp 2	Rp 2	3		
RLGB-M-205/LN	GT-1	DN65	DN65	- 3	21.5	
	GT-2	Rp 2	Rp 2	5	21.5	
RLGB-M-255	GT-1	DN65	DN65	- 3	27.8	
	GT-2	Rp 2	Rp 2	5	27.0	
RLGB-M-305/LN	GT-1	DN65	DN65	- 4	23	
	GT-2	Rp 2	Rp 2	4	23	
RLGB-M-385/LN	GT-1	DN80	DN80	- 4	27.3	
	GT-2	DN65	DN65	4	27.5	
RLGB-M-405/LN	GT-1	DN80	DN80	- 4	44	
RLOB-IVI-405/LIV	GT-2	DN65	DN65	4	44	

### **RLGB-M/M Series**

Burner	Gas model	Gas train size	Main Solenoid valve size	ΔP B. V	ΔP C.H <sup>*</sup> (mbar)	
	GT-1	DN65	DN65	Λ	24.4	
RLGB-M/M-385/LN	GT-2	DN65	DN65	- 4	31.4	
	GT-1	DN80	DN80	- 4	17	
RLGB-M/M-405/LN	GT-2	DN65	DN65	- 4	47	
	GT-1	DN80	DN80	- 1	50	
RLGB-M/M-505/LN	GT-2	DN65	DN65	- 4	56	
RLGB-M/M-605/LN	GT-1	DN80	DN80	- 4	62.8	
	GT-2	DN65	DN65	4		
RLGB-M/M-705	GT-3	DN100	DN100	- 4	80	
	GT-4	DN80	DN80	4		
RLGB-M/M-805	GT-3	DN100	DN100	- 5	72	
	GT-4	DN80	DN80	5		
RLGB-M/M-950	GT-3	DN100	DN100	- 5	76	
	GT-4	DN80	DN80	5		
RLGB-M/M-1050	GT-3	DN100	DN100	- 5	100	
	GT-4	DN80	DN80	5		
	GT-4	DN100	DN100	-	126	
RLGB-M/M-1250	GT-5	DN100	DN100	- 5		
RLGB-M/M-1550	GT-4	DN100	DN100	7	110	
	GT-5	DN100	DN100	- 7	110	
	GT-4	DN100	DN100	- 7	120	
RLGB-M/M-1750	GT-5	DN100	DN100	- 7	120	

\*Combustion head

Special Note:

The above gas train sizes are proposed based on the costumer's requests and the limits of the projects while placing an order. Therefore, we kindly ask the readers that assume this information as an initial and most likely offers.

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# Modular oil delivery system

Generally, two types of atomizing principle are utilized in raadman modular oil burners:

#### Pressure based spill back lances/atomizers

All raadman pressure based atomizing modular oil burners are equipped with a burner lance and a fly-back oil atomizer. The burner-lance is especially suitable for use in or on an oil burner and is designed to operate spill back atomizers with integrated shut-off needle. The strong spring on the actuating rod pushes the needle in closed position. This ensures a reliable shut-off under all circumstances.

Fuel, branched off from the supply line actuates the piston for opening, either controlled by two external solenoid valves or by one 3/2 solenoid valve. The piston has a fixed travel. While opening, the needle inside the atomizer is retracted in the correct position by means of a spring at the back of the atomizer against a fixed stop on the needle itself.

During the pre-purge period of the burner, the needle is keeping the orifice closed and the fuel circulates through the lance at pre-set supply and return pressure. On energizing both solenoid valves and the 3/2 solenoid valve, even after long idle intervals, there is immediate atomization guaranteeing perfect ignition.

The burner-lance is suitable for supply pressures from 20 up to 40 bar and fuel temperatures up to 140°C.



#### Air or Steam lances/atomizers

All raadman air/steam atomizing modular oil burners are equipped with a special burner lance and an air/steam atomizer. The burner-lance is designed to operate 32-Y atomizers with compressed air or steam.

The strong spring on the actuating rod pushes the needle in closed position. Compressed air, controlled by an external 3/2 solenoid valve, actuates the piston for opening. The piston has a fixed travel, pulling the needle in the correct position when it opens.

During the pre-purge period of the burner, the needle is keeping the central orifice in the reverse disc closed. On energizing the 3/2 solenoid valve, even after long idle intervals, there is immediate atomization guaranteeing perfect ignition.

The burner-lance is suitable for supply pressures up to 16 bar and fuel temperatures up to 140°C.

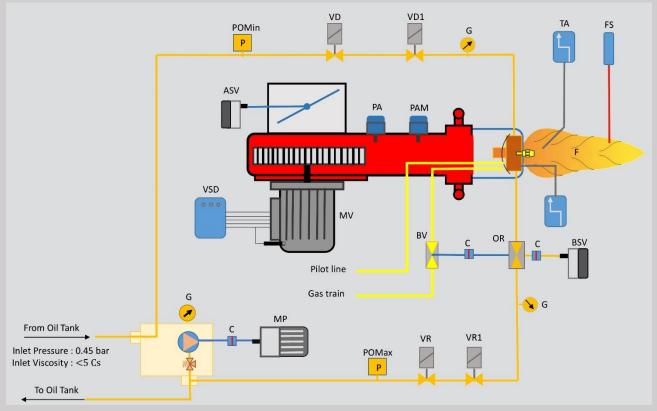




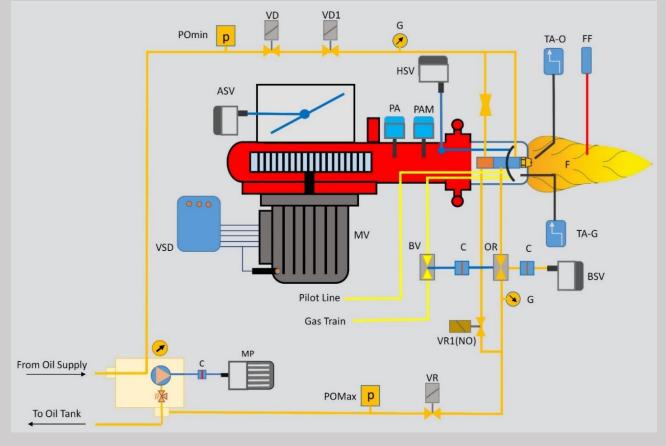


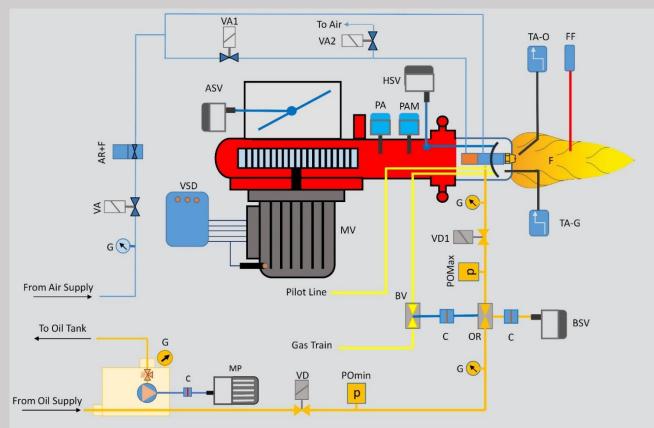
# Modulating dual fuel burner type

Type OL-I: (Pressure based atomizer – without closing needle)



### Type OL-II: (Pressure based atomizer with closing needle)





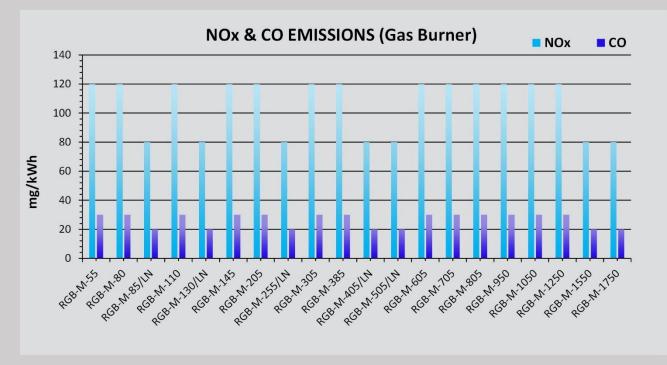
#### Type OL-III: (Air/Steam Atomizing technology with closing needle)

MP: Pump motor FF: Flame sensor VR: Return solenoid valve VR1: Return solenoid valve VR1(NO): Return solenoid valve (N.O) VD: Light oil safety valve (N.C) VD1: Light oil delivery valve (N.C) VA1: Air solenoid valve1 VA2: Air solenoid valve2

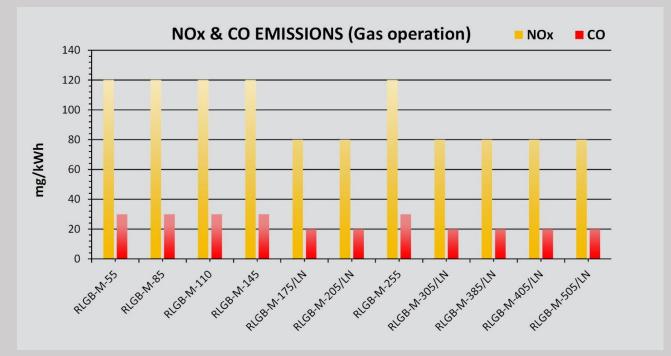
PA: Min. Air pressure switch PAM: Max. air pressure switch POmin: Min oil pressure switch POMax: Max oil pressure switch VA: Air Valve AR+F: Air regulator and filter TA: Flame Scanner FS: Flame Sensor F: Gas or oil flame TA-O: Oil ignition transformer TA-G: Gas ignition transformer BSV: Butterfly valve servomotor ASV: Air damper servomotor HSV: Head servomotor (Optional) BV: Butterfly valve OR: Oil Regulator MV: Fan motor VSD: Variable speed drive (optional) C: Coupling G: Gauge

# Emissions

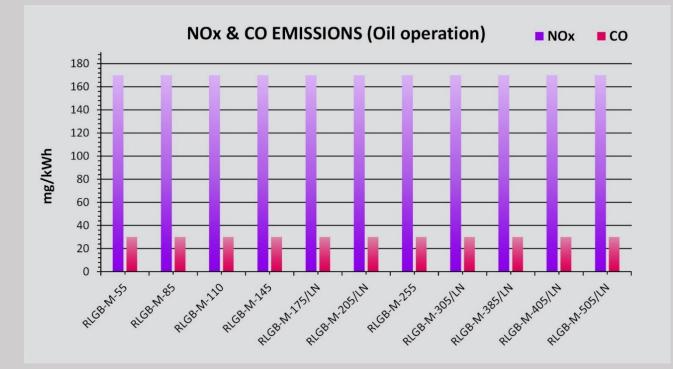
### **RGB-M** series



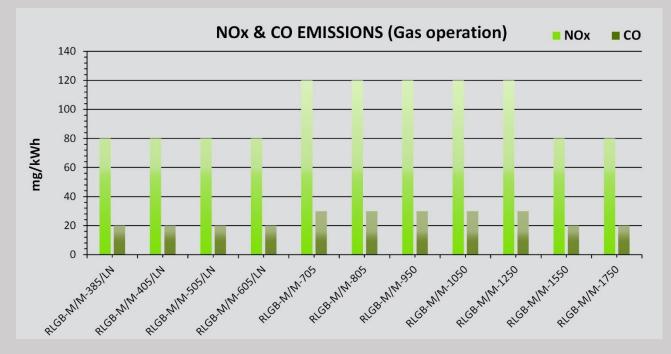
### RLGB-M series (Gas operation)



#### RLGB-M series (Oil operation)

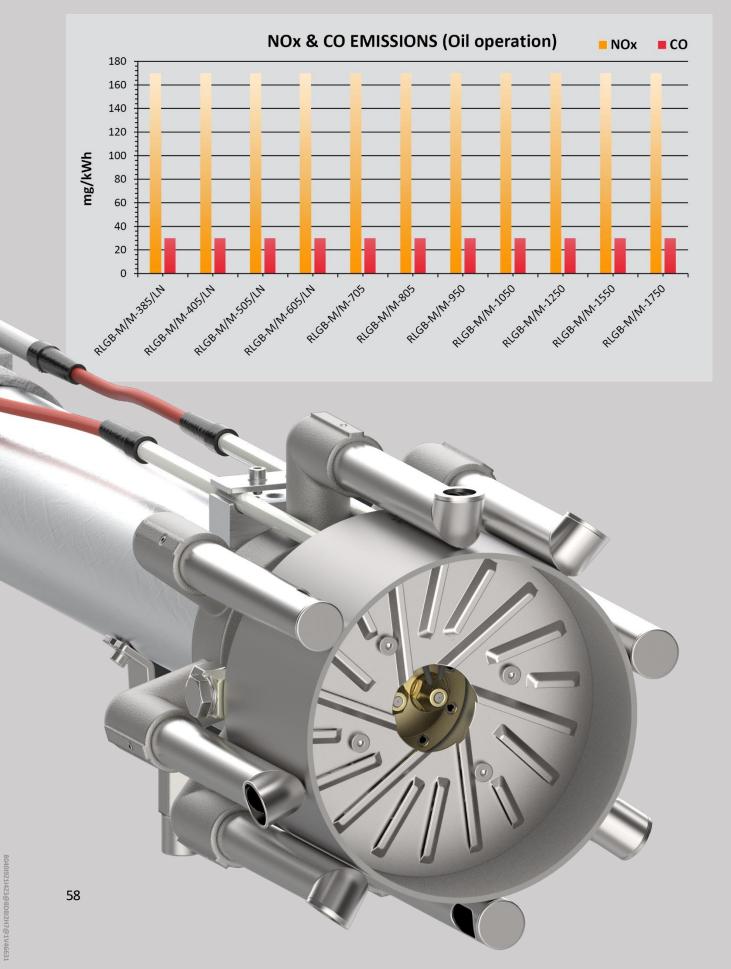


RLGB-M/M series (Gas operation)



# The superiority of Low NOx combustion

### RLGB-M/M series (Oil operation)



### Extra options which could be ordered with us

### O<sub>2</sub>-CO regulation

Combustion processes must be monitored and regulated in order to save energy and avoid damage to the environment, property and health. Based on the technology of zirconium dioxide prob, O2 trim is an innovative concept for binary burner regulation to create a dynamic and self-optimizing method which would further reduce exhaust gas losses in industrial combustion systems. Nowadays two types of trimming are common between combustion facility utilizers: O2-CO trim with Lamtec combi probes or Siemens QGO sensors



### Variable Speed drive (VSD)

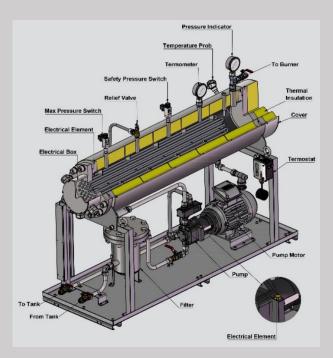
A variable-speed drives-VSD is a type of motor drive used in electro-mechanical drive systems to control AC motor speed and torque by varying motor input frequency and, depending on topology, to control associated voltage or current variation. VFDs may also be known as 'VFDs' (variablefrequency drive), 'AFDs' (adjustable-frequency drives), 'ASDs' (adjustable-speed drives), 'AC drives', 'micro drives', 'inverter drives' or, simply, 'drives'. Using this speed controller can reduce the electrical energy consumption up 35 %.

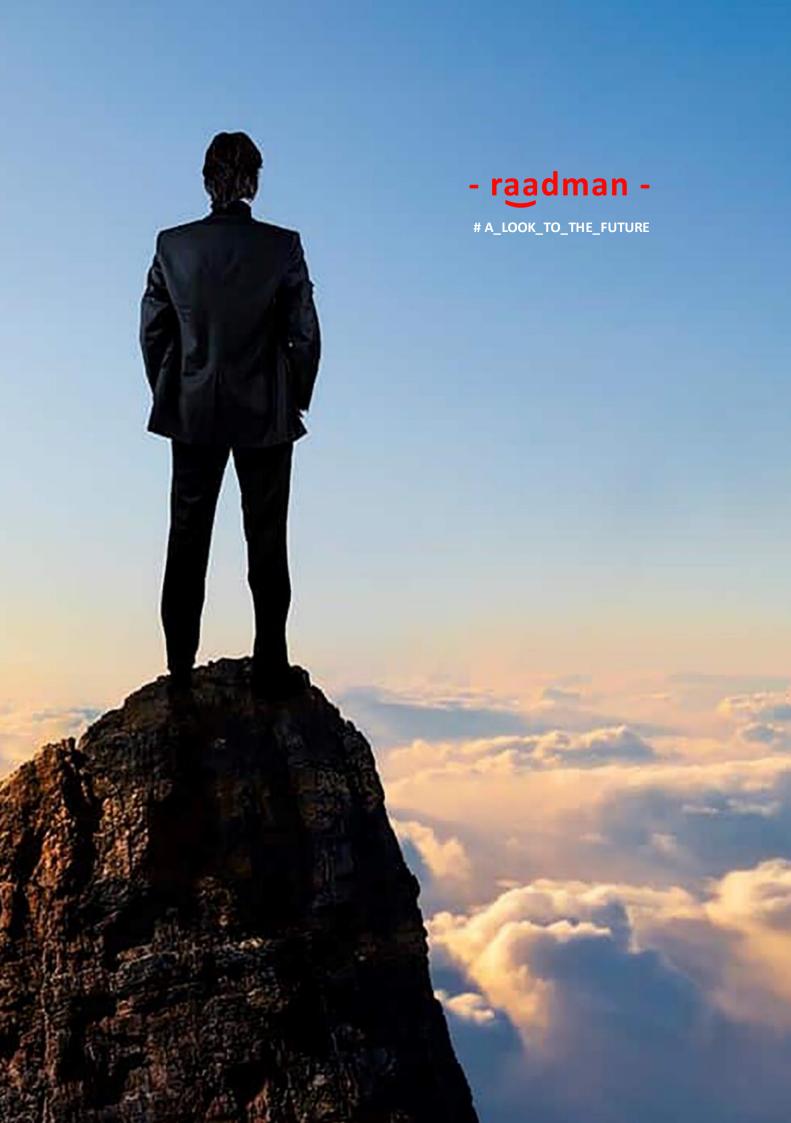
### Oil heater

The Packman heavy fuel oil preheaters are designed for efficiently heating heavy oil to adjust the proper viscosity for the burner. The design is based on the general conditions such as the type and properties of the heavy fuel oil, pressure requirements of the pump and temperature as well as the desired operating points in the process. Electrical heavy fuel oil heater directly heat fuel by converting electrical energy in the heating elements to thermal energy. The thermal energy is then transferred from the heating electrical elements to the fluid.

The unit skids are designed in order to prepare heavy fuel oil with max viscosity 10 Cst at 130°C and outlet pressure of 25 mbar.







Last but not the least!

**raadman modular (mono-bloc) burners** cover a range of 160 up to 17000 kW generally. They can be used wherever heat is needed – in heating residences or hospitals, schools or offices, in industry or trade, on board ships and for mobile plant. They are suitable for all commonly available gas and oil types and are notable for their reliability, longevity and great economy. Nearly all burner types over the entire performance range are available in a Low NO<sub>x</sub> version, with particularly low emission levels



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packmangroup.co raadman.burner Head office: 79 No. 10 Street, Bokharest Ave. Tehran, Iran. Tel: (+98) 021 42 362, (+98) 021 88739075-9, 88731618 Fax: (+98) 021 88737131

Burner Factory: No.5, 102 ave. Montazeriye Industrial town, Vilashahr, Isfahan, Iran

Technical and sale consultant: Tel: (+98) 031 4229 0483 Mobile: (+98) 913 430 5664 Email: vah.azizi@gmail.com

